

# Life Cycle Assessment of an In Situ Chemical Oxidation Remedy

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Sustainable Remediation 2011



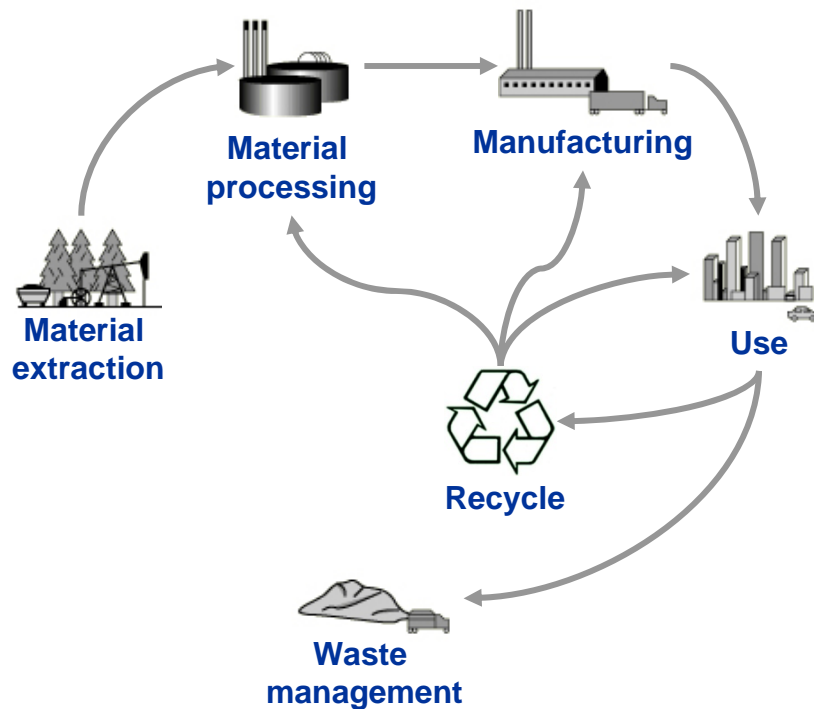
GE imagination at work

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GE Sustainable Remediation Team  
June 2011



# Life Cycle Assessment (LCA)

Assess overall environmental impact throughout a product, process, or system's life cycle:



Quantify  
ins & outs  
—  
Energy  
Materials  
Emissions

- Fossil Fuels
- Hazardous Wastes
- Minerals
- Land Use
- Climate Change
- Ozone depletion
- Respiratory Organics
- Resp. Inorganics
- Radiation
- Acidification
- Eutrophication
- Ecotoxicity

•Carbon footprint is a subset of LCA

... including packaging and transportation



# In Situ Chemical Oxidation LCA

A Life Cycle Assessment (LCA) was performed on an in situ chemical oxidation implementation to understand where the environmental impacts from this technology arise and to identify potential impact-reduction strategies for future ISCO implementations.

- ✦ Retrospective analysis
- ✦ ISCO stage of overall site remedy included in analysis
- ✦ Objective: educational exercise to assess environmental impacts of one remedial technology

Site Clean Up Plan (two-stages):  
1.Reduce VOC source mass via  
ISCO  
2 Polish with enhanced bio



# Scope & Functional Unit

## ☀ Goal & Scope

- To understand the broad range of environmental impacts (including carbon footprint) resulting from the implementation of the ISCO stage of the site remedy

## ☀ Functional Unit

- The reduction of ~90% of the VOC contaminant mass in the source zone via  $\text{KMnO}_4$  injection

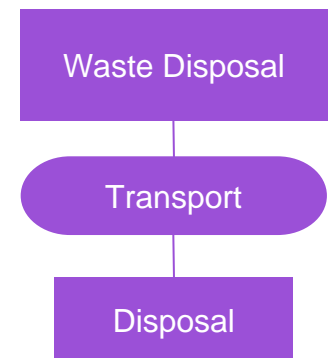
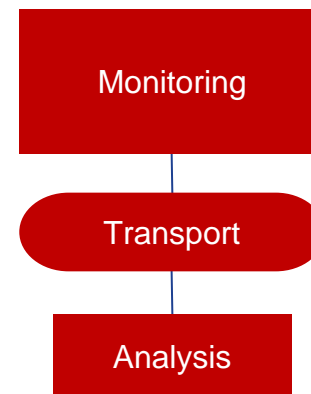
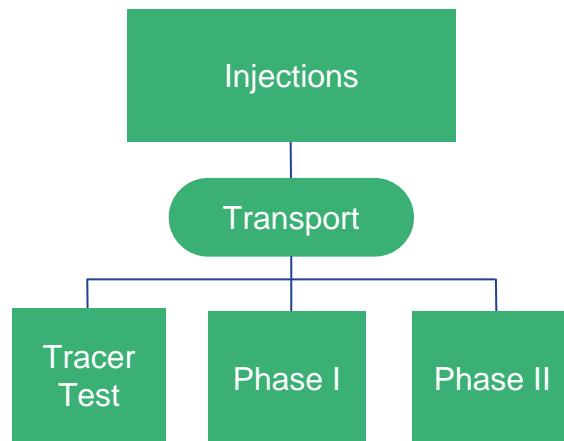
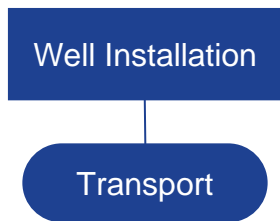


# ISCO Boundary

- ✦ Activities included (over ~1.5 years)
  - Soil Borings/Characterization (field screening)
  - Injection Well Installation & Development
  - Baseline Sampling
  - Tracer Test (organic dyes)
  - Phase I Injection ( $\text{KMnO}_4$ )
  - Phase II Injection ( $\text{KMnO}_4$ )
  - Performance Monitoring
  
- ✦ Activities not included (pre- or post- ISCO stage)
  - Initial Site Characterization
  - Monitoring Well Installation
  - Polishing Treatment (Stage 2: enhanced bio)
  - Long Term Monitoring
  - Site Closure & Reuse



# ISCO LCA Process Map



# Inputs for Well Installation



## ☀ Materials:

- sand
- bentonite
- PVC
- concrete

## ☀ Fuel Use:

- drill rig (transport & operation)
- drill team travel
- consultant travel

*materials & fuels modeled 'cradle-to-gate'*



# Inputs for Injections



## ☀ Tracer Test:

- tracer dyes
- mixing tanks
- PVC pipes
- hoses
- water
- diesel (generator)
- transport (materials)
- transport (equipment)
- transport (consultants)

## ☀ Phase I:

- oxidant
- water
- transport (oxidant)
- transport (consultants)

## ☀ Phase II:

- oxidant
- water
- (consultants)
- transport (oxidant)
- transport



# Inputs for Monitoring



## ☀ Laboratory Analyses:

- chemicals
- water
- electricity (equipment & office/reporting)

## ☀ Fuel Use:

- subcontractor travel
- sample transport

*Materials, electricity & fuels modeled 'cradle-to-gate'*



# Inputs for Waste Disposal



## ☀ Fuel Use:

- waste transport to disposal

## ☀ Disposal:

- landfill
- incinerator
- WWTP
- recycling

Wastes: investigation derived wastes, soil cuttings, well development water, etc



# Data Sources

## ☀️ Remedy Installation Report:

- material types and quantities
- equipment used & duration
- transport distances and frequencies
- sample analysis quantities and frequencies

## 📊 Ecoinvent 2.2 & US LCI Databases:

- materials
- fuel production/combustion
- electricity grid mixes
- waste transport & disposal

## ☀️ Vendors:

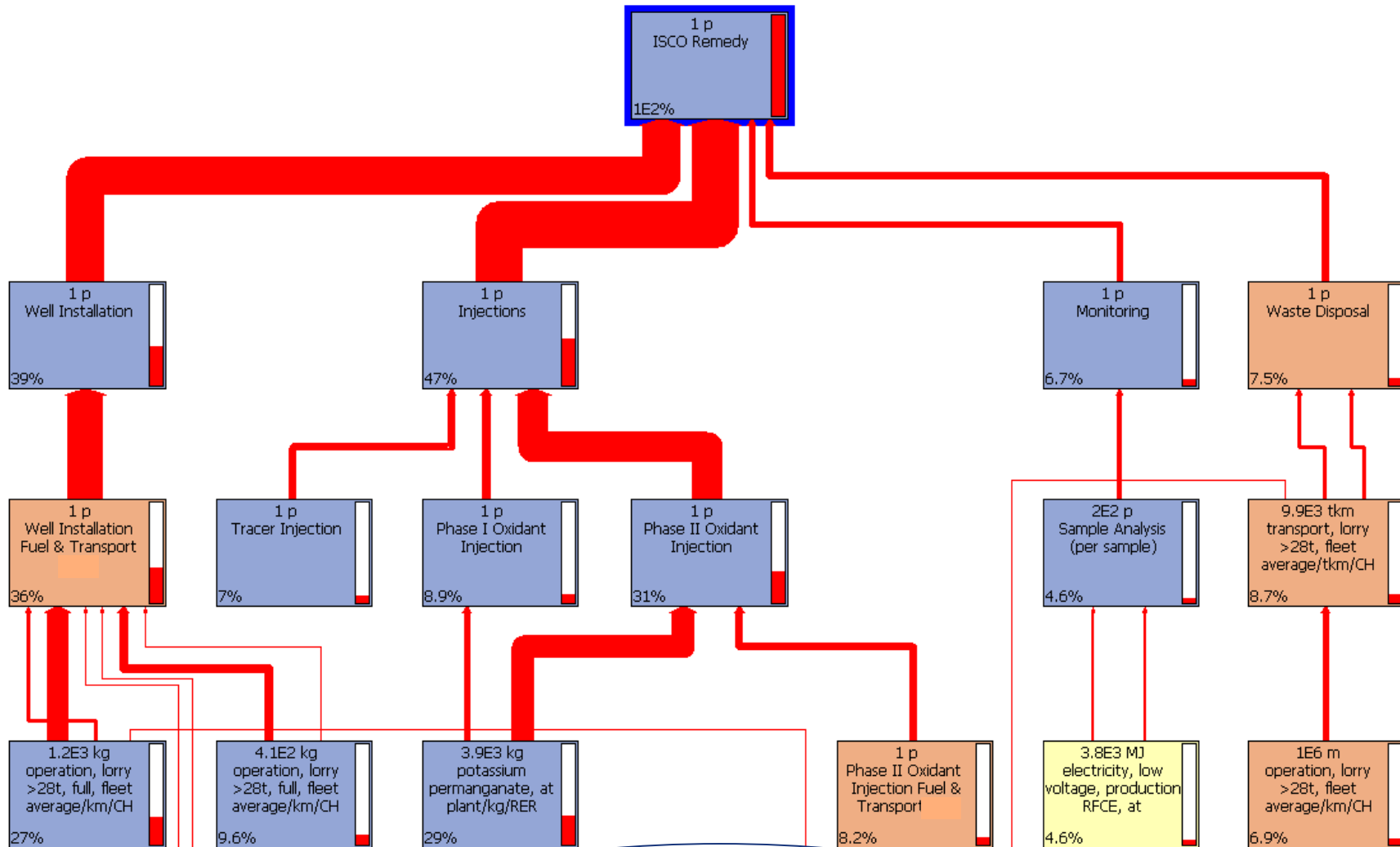
- manufacturing & distribution locations (for grid mix and transport distances)

## ☀️ Estimations:

- equipment fuel consumption rate (EPA NONROAD2008a Model)
- analytical laboratory electricity consumption rates



# Sima Pro Network Diagram



LCA can identify areas that are most impactful & where to gather more/better data

- Thickness of connector lines indicates relative contribution to impacts

# Interpreting the Inventory Data

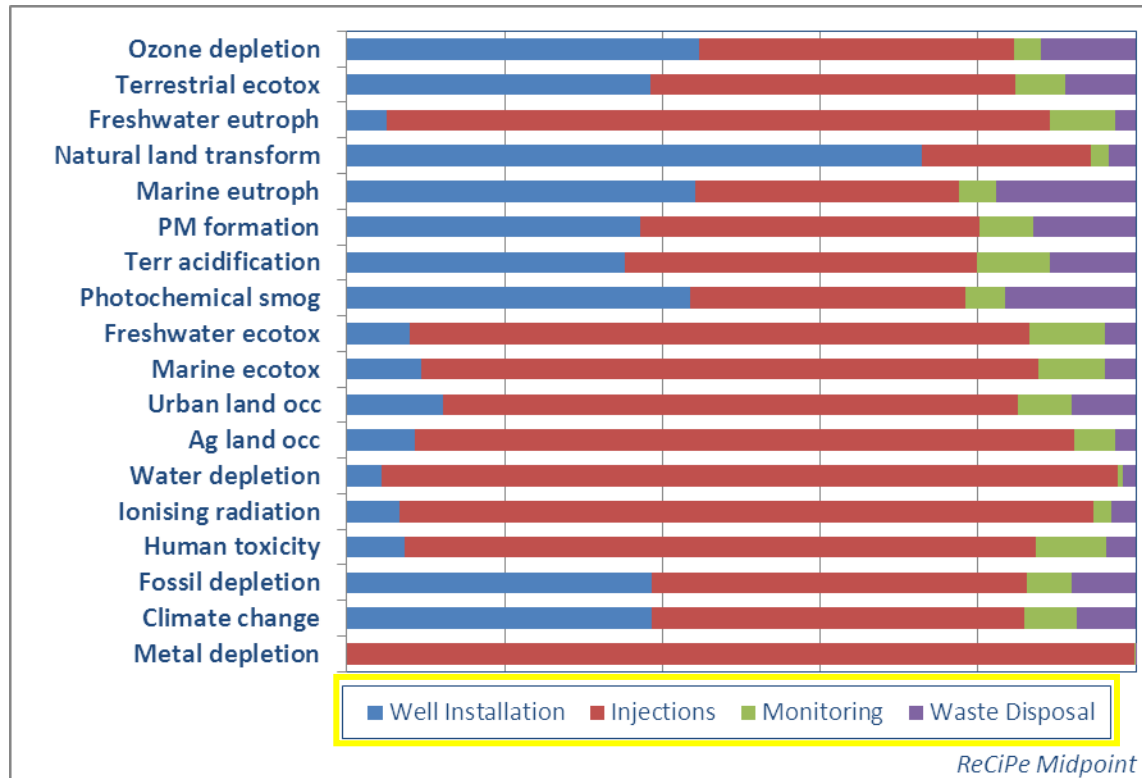
- Materials and processes have environmental emissions or impacts to one or many areas of concern to human health and the environment.
- LCA tools assign (and quantify) the inventory data into impact categories via characterization
- For example, CO<sub>2</sub>, methane, and N<sub>2</sub>O all contribute to climate change and are all converted into common units (CO<sub>2</sub> eq) and assigned to the global warming impact category.

TRACI Impact Assessment Method	
midpoint category	common unit
Ozone depletion	kg CFC-11 eq
Global warming	kg CO <sub>2</sub> eq
Smog formation	g NO <sub>x</sub> eq
Acidification	H <sup>+</sup> moles eq
Eutrophication	kg N eq
Carcinogens	kg benzeen eq
Non-carcinogens	kg toluene eq
Respiratory effects	kg PM <sub>2.5</sub> eq
Ecotoxicity	kg 2,4-D eq

Environmental impacts cannot be compared to one another, since each impact category has separate units. However, normalization methods are available that can provide a relative basis of comparison.

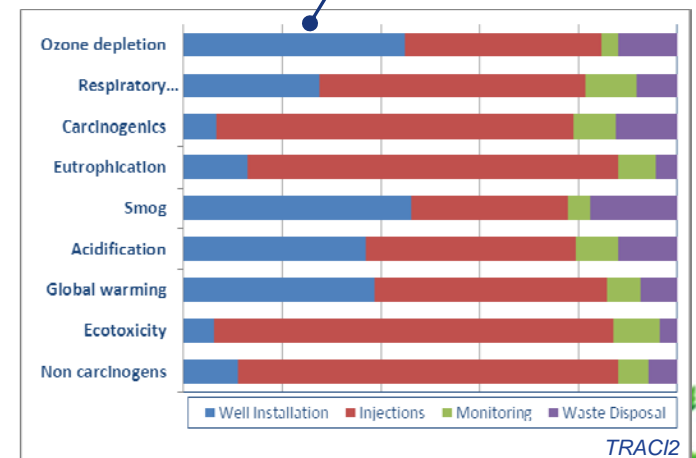


# ReCiPe Results

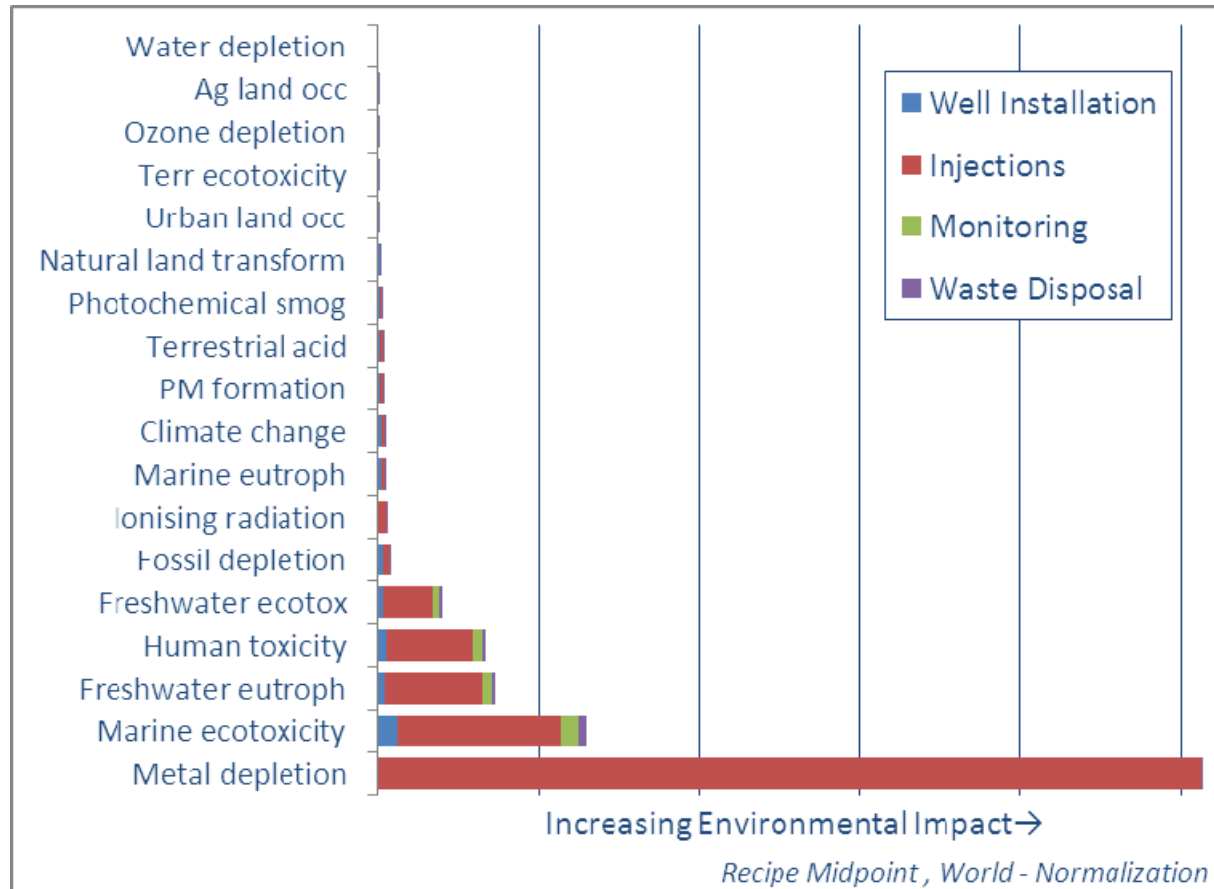


TRACI results for Impact Assessment method verification

- Plot shows relative contribution of each **life cycle stage** to each impact category
- Across most impact categories, **injection stage** dominates emissions.



# Results by Life Cycle Stage

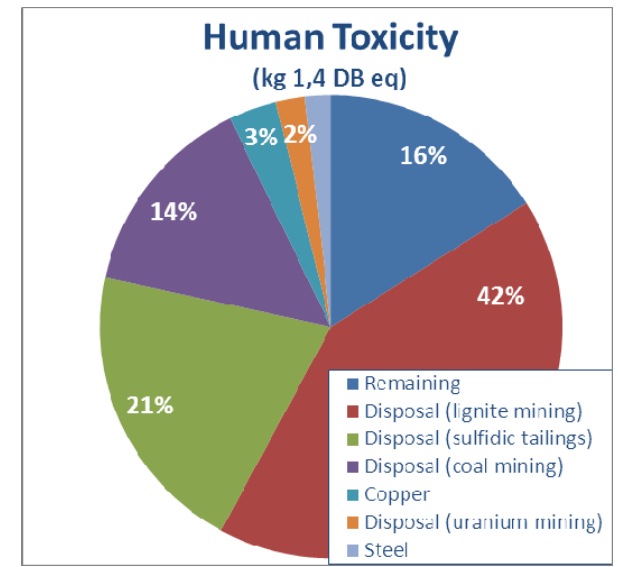
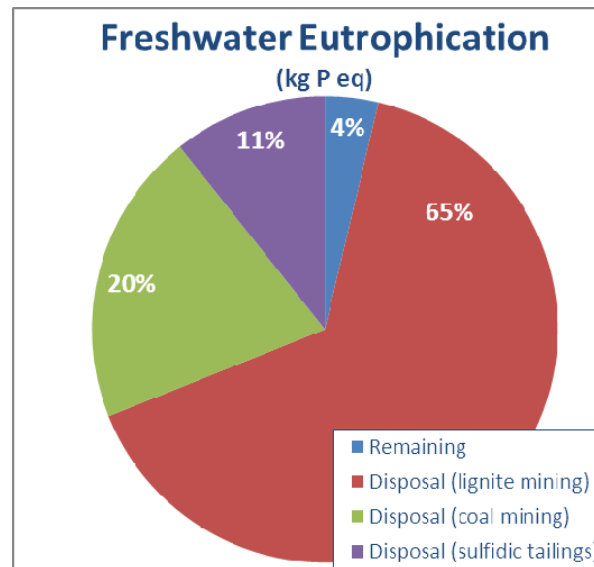
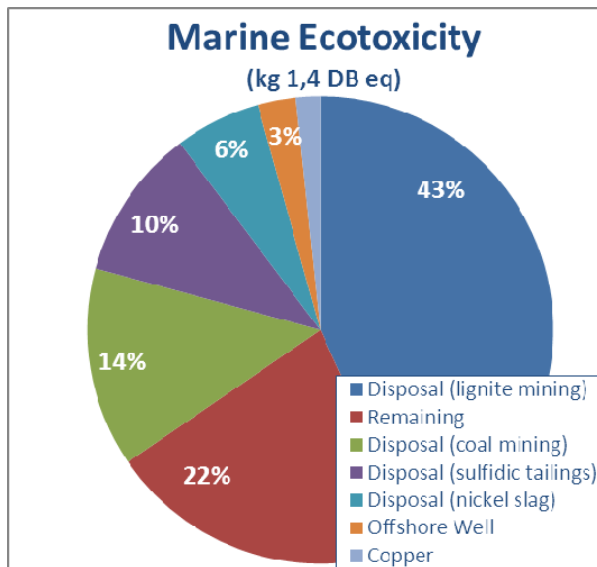
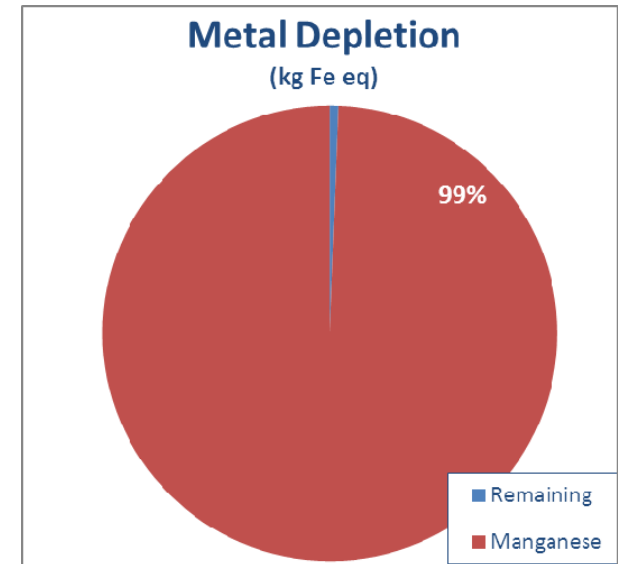


- Metal Depletion, Marine & Freshwater Ecotoxicity, Freshwater Eutrophication, and Human Toxicity categories dominate impacts



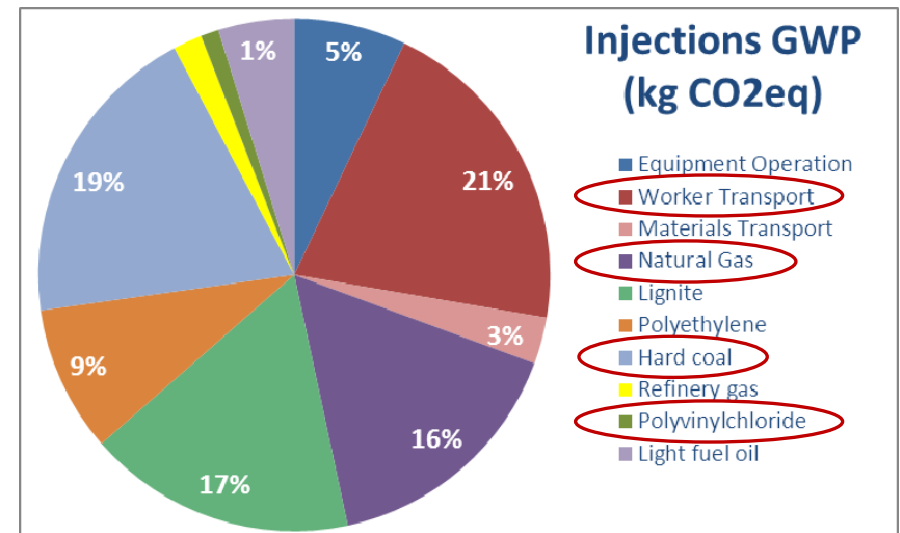
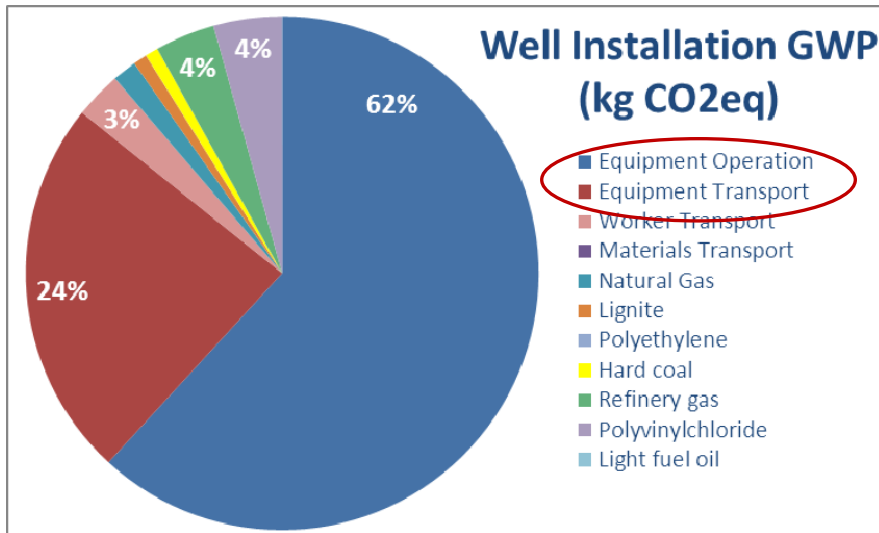
# Results by Impact Category

- LCA can show the materials & processes contributing to the environmental impacts within each category
- Majority of impacts related to **mining** activities & disposal
- Mining activities are not just related to the oxidant; other materials, chemicals, electricity production, fuel production, etc require mining

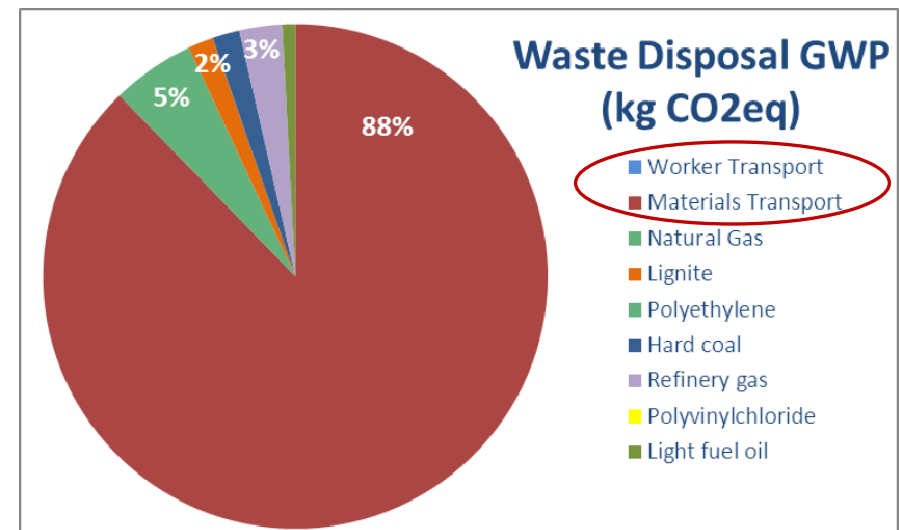
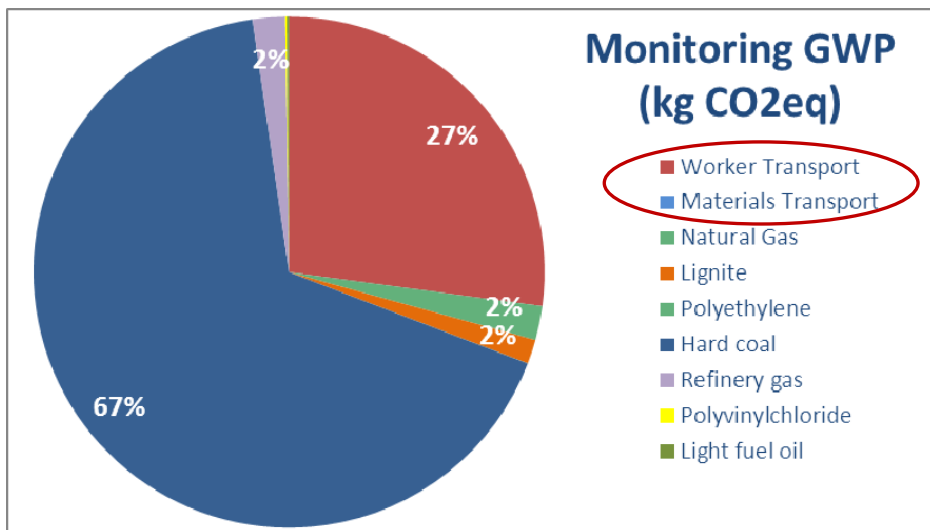


*LCA can show us what materials & processes are causing the impacts.*

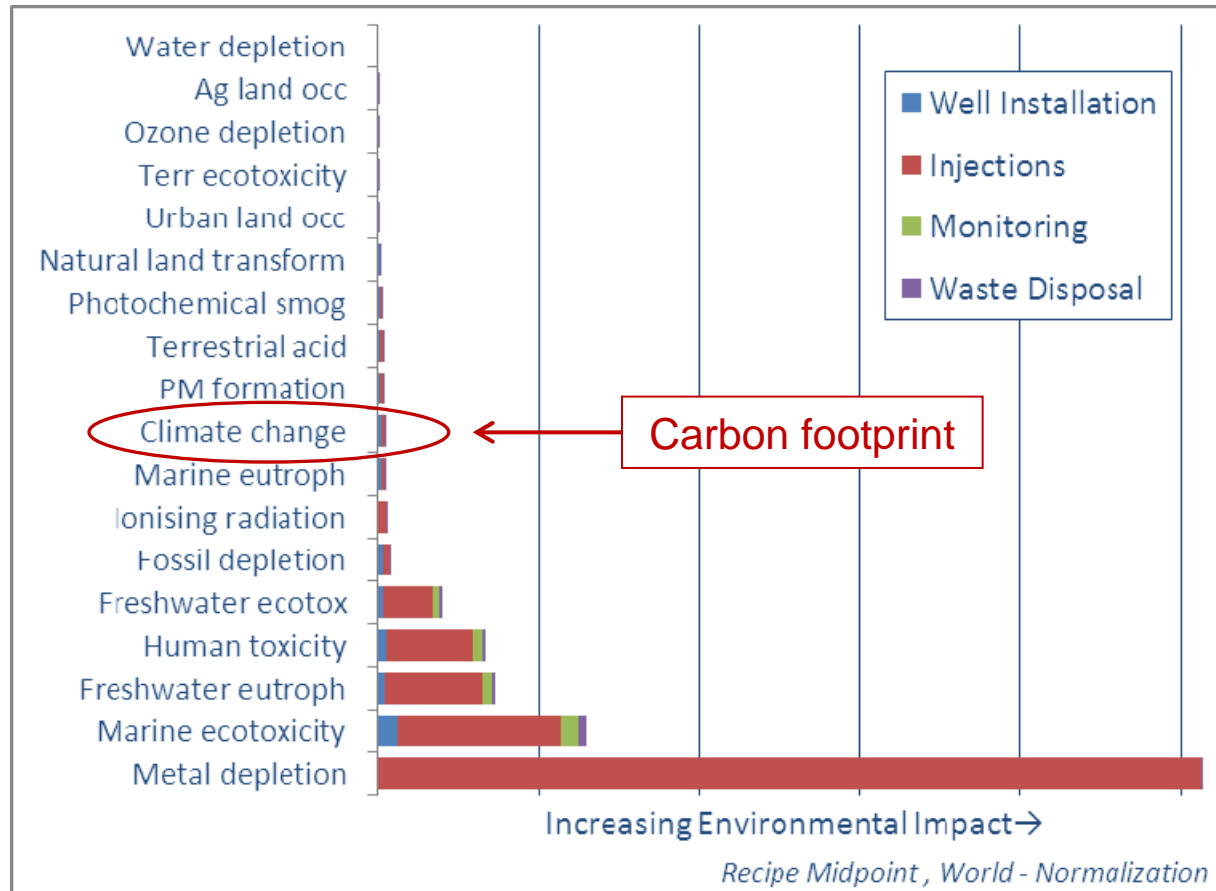
# Global Warming Potential (kg CO<sub>2</sub>eq)



•GWP impacts primarily due to transport & equipment operation activities (fuel production & combustion)



# ReCiPe Midpoint - Normalized



- A sole focus on carbon footprint would have missed many impact categories that may be more important/relevant to this remedy installation.



# Some Numbers

- ☀ Nonrenewable energy: ~280,000 MJ eq
  - Equivalent to electricity use by ~7 US homes per year
- ☀ PM Formation: ~25 kg PM<sub>2.5</sub> eq
- ☀ GWP: ~16 metric tons CO<sub>2</sub> eq
  - CO<sub>2</sub> emissions from the electricity use of ~2 homes per year
  - Annual greenhouse gas emissions from 3 passenger cars

*FU = The reduction of ~90% of the contaminant mass in the source zone via KMnO<sub>4</sub> injection; ~33,000ft<sup>3</sup> of contaminated media*

There are numerous similar chlorinated-solvent-contaminated sites across the country



# Areas for Improvement

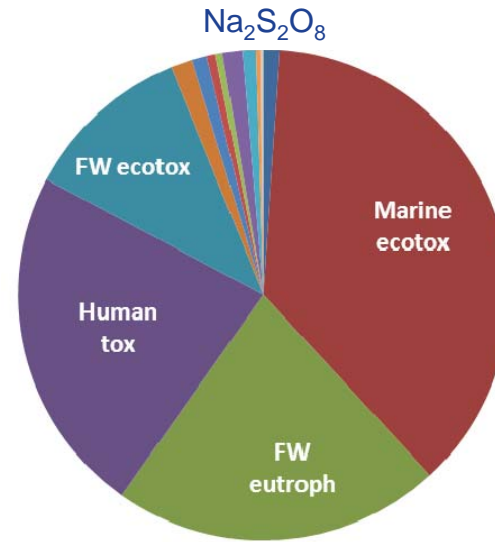
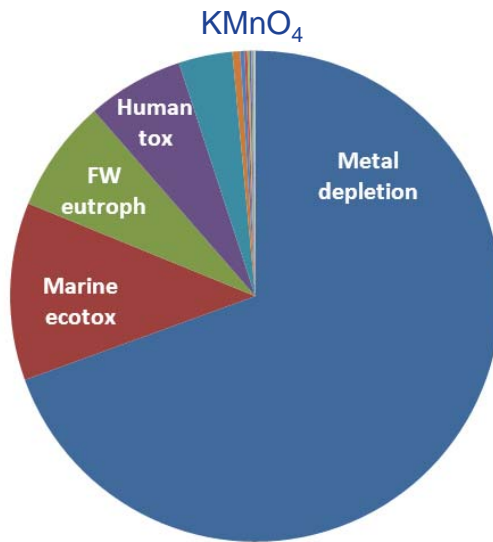
- ☀ Mineral/Metal Depletion: injection stage
  - Majority of impacts due to oxidant use
  
- ☀ GWP: well installation & injection stages
  - Majority of impacts due to fossil fuel use for equipment & transport
  
- ☀ Fossil energy: well installation & injection stages
  - Majority of impacts due fuel production/combustion and electricity generation



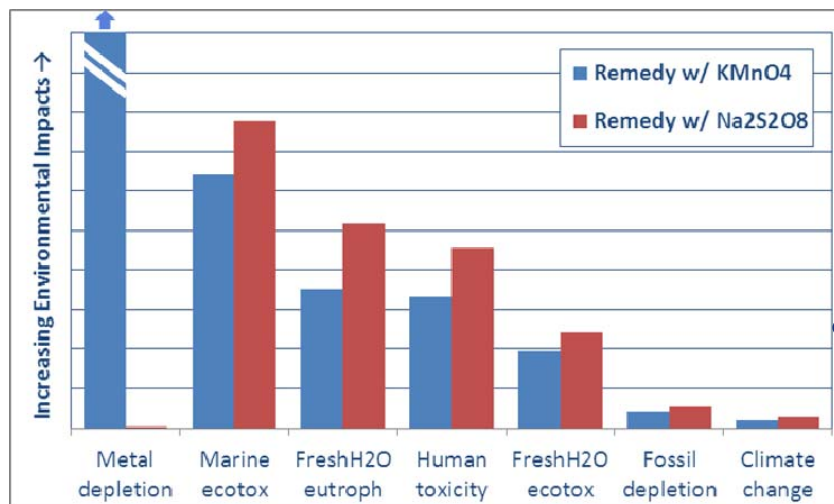
# Potential for Reducing Impacts?

•Substitute oxidant?

Shift the burden?



- Ozone depletion
- Ag land occupation
- Natural land transform
- Terr ecotoxicity
- Urban land occ
- Photochemical smog
- PM formation
- Terr acidification
- Marine eutroph
- Climate change
- Fossil depletion
- Ionising radiation
- Freshwater ecotox
- Human toxicity
- Freshwater eutroph
- Marine ecotox
- Metal depletion



*LCA can inform us of burden shifting if different choices are made.*

*Note: For comparison purposes here, the stoichiometric requirement to degrade 1 mole of PCE was used to determine the oxidant amount. In reality many other factors affect the quantity and choice of oxidant. Oxidant quantities modeled: KMnO<sub>4</sub> = 210g; Na<sub>2</sub>S<sub>2</sub>O<sub>8</sub> = 472g*

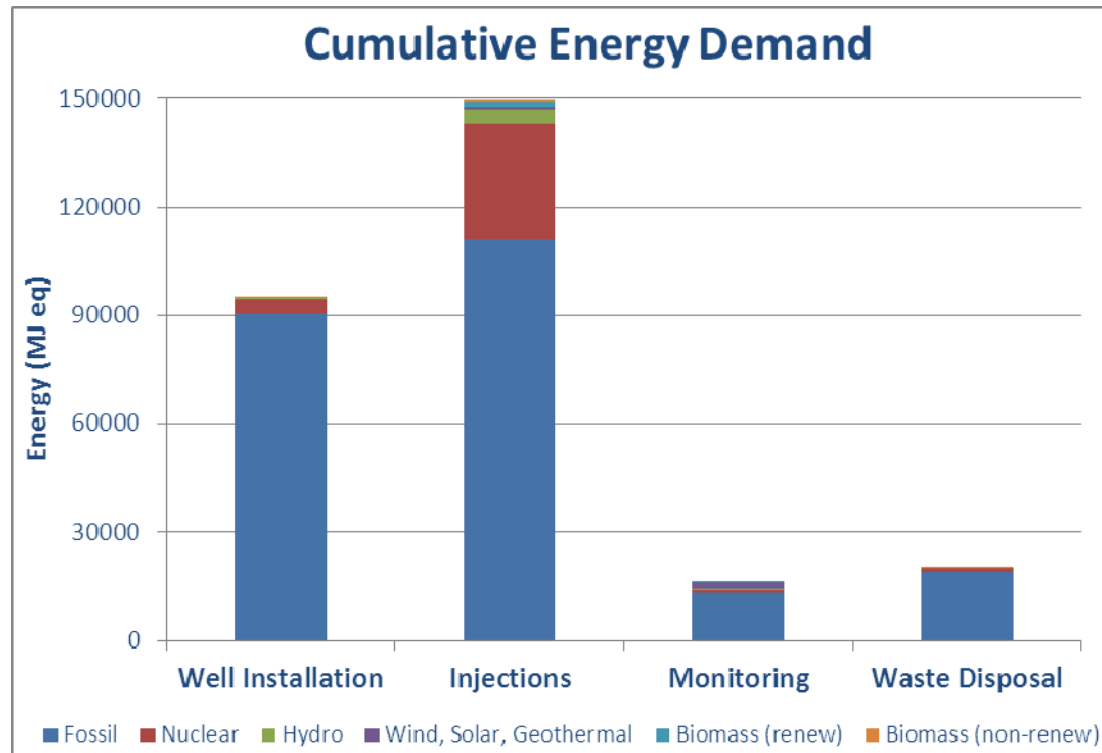
# Take Aways

- ✿ LCA helps provides a more holistic view of all the inputs and emissions that should be considered when evaluating the environmental impacts of our remedies.
- ✿ Results indicated which environmental emissions (categories) were most impacted by the implementation of the ISCO remedy.
- ✿ Results pinpointed the materials and processes that contributed most to the environmental impacts and identified the areas to focus improvement.
  - Materials (oxidant), fuel production & combustion
- ✿ Allows for estimate of trade-offs or burden shifting if different input choices had been made.
- ✿ An evaluation of carbon footprint alone would have missed many potentially important impact categories.





# Cumulative Energy Demand



•CED is a single issue impact assessment method that quantifies the energy demand of the product/service over its lifetime.

- Results indicate well installation & injection stages were dominating the energy demand of the remedy
- Crude Oil and Hard Coal (fossil) largest contributors.

