

# Improving Remedial Efficiency and Sustainability of a Multi-Phase Extraction (MPE) System via Pulse Operation

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Strategic. Environmental. Solutions.

June 17, 2010

# Presentation Outline



- Voluntary Cleanup Program (VCP) site, Alabama
  - Soil and groundwater impacted with 1,1,1-TCA and 1,1-DCE
- MPE system evaluation & change to pulse operation
- Resulted in improved remedial efficiency & sustainability
  - ~ 50% O&M cost savings
  - ~ 67% reduction in sustainability metrics
- Presentation focus
  - Pulse operation evaluation
  - Pulse operation performance monitoring
  - Sustainability & net-environmental benefit

# Site History & Background

- Remedial activities

- MPE system: 1994 - January 2007
- Electrokinetic (EK) system: 2000 - 2002
- MPE pulse operation start-up: January 2007

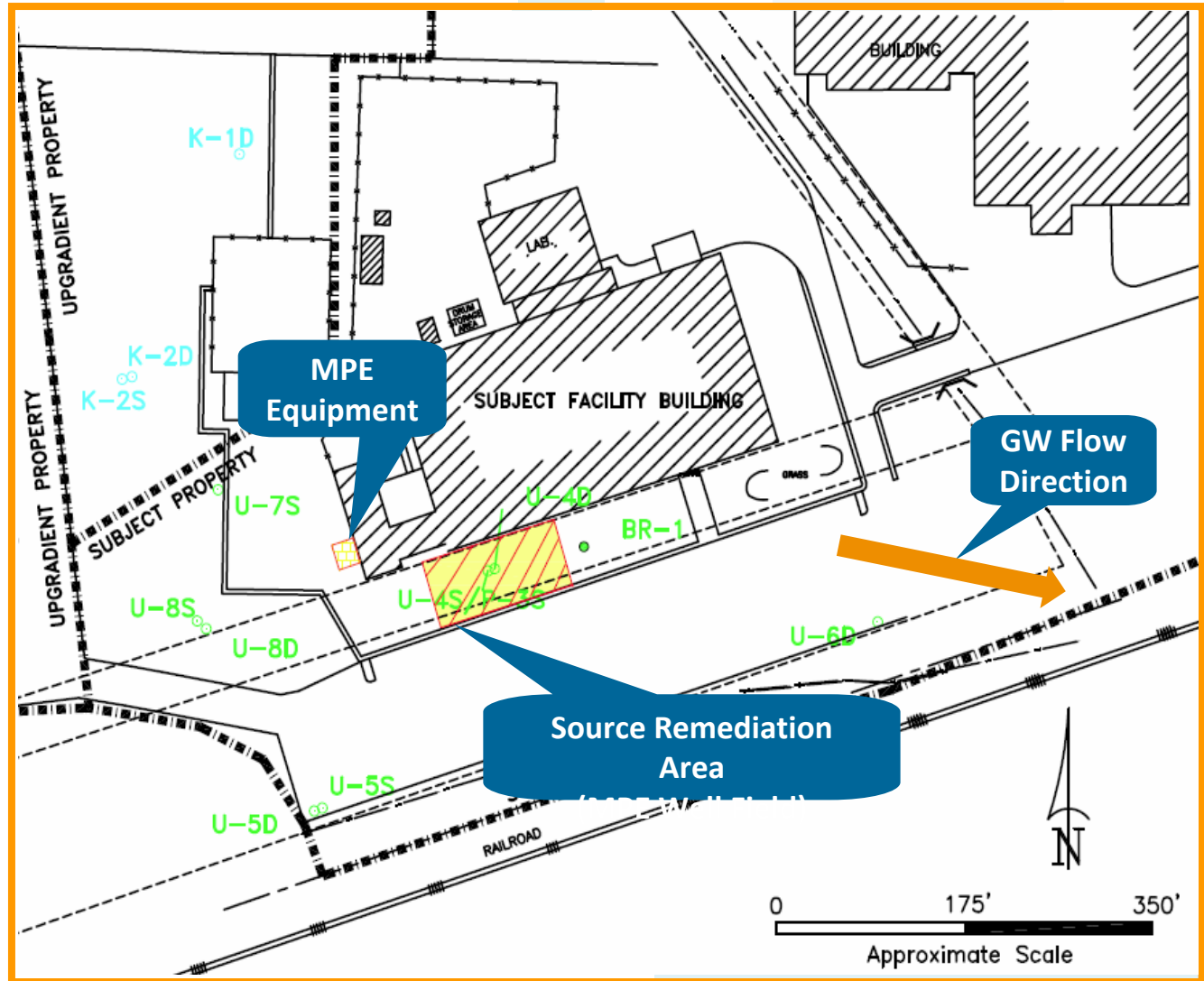
- MPE system components

- Vapor extraction  Vadose zone
- Groundwater pumping  [ Shallow perched water zone  
Deep aquifer (clay/bedrock interface zone)

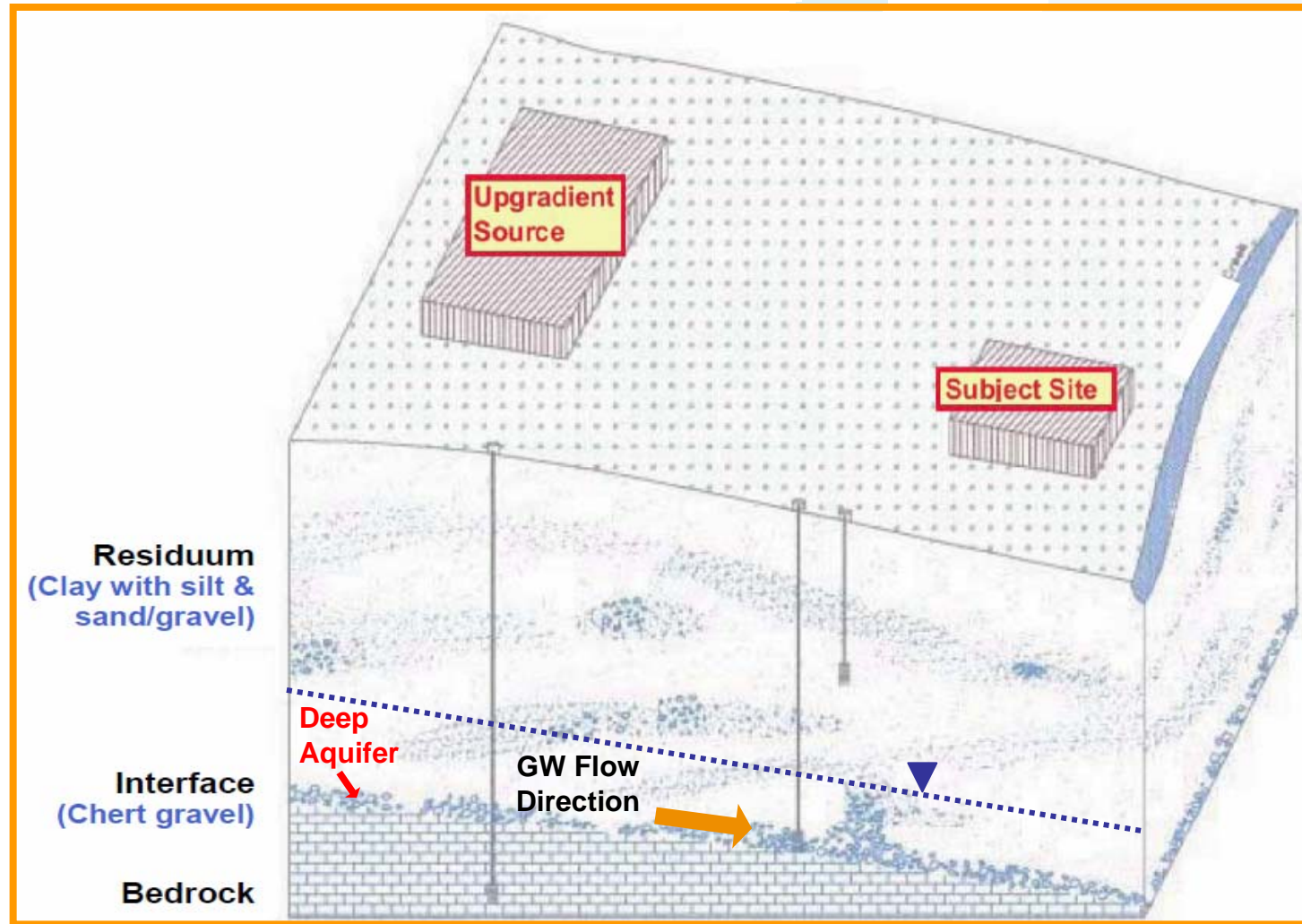
- Remedial progress prior to pulse operation

- Mass removal (**mass transfer limiting conditions**)
- Hydraulic control
- Groundwater concentration trends

# Site Map

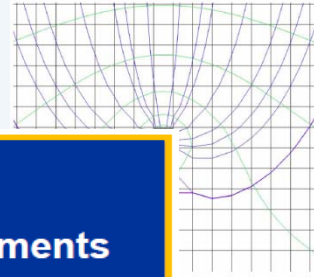


# Site Lithology





# Pulse Operational Parameter Estimation



Groundwater Velocity <sup>1</sup>	Hydraulic Gradient	Treatment/ Capture Zone Radius <sup>2</sup>	System Off Time	System On Time	Comments
(ft/day)	(ft/ft)	(ft)	(days)	(days)	
0.33	0.01	60	182	75	Least conservative
0.7	0.02	30	43	27	Most probable
1.2	0.03	15	13	8	Most conservative <i>(selected)</i>

## Notes:

<sup>1</sup> Estimated groundwater velocities in the deep aquifer based upon 2002-2003 rebound testing/system shutdown data and the available hydrogeologic data for the site.

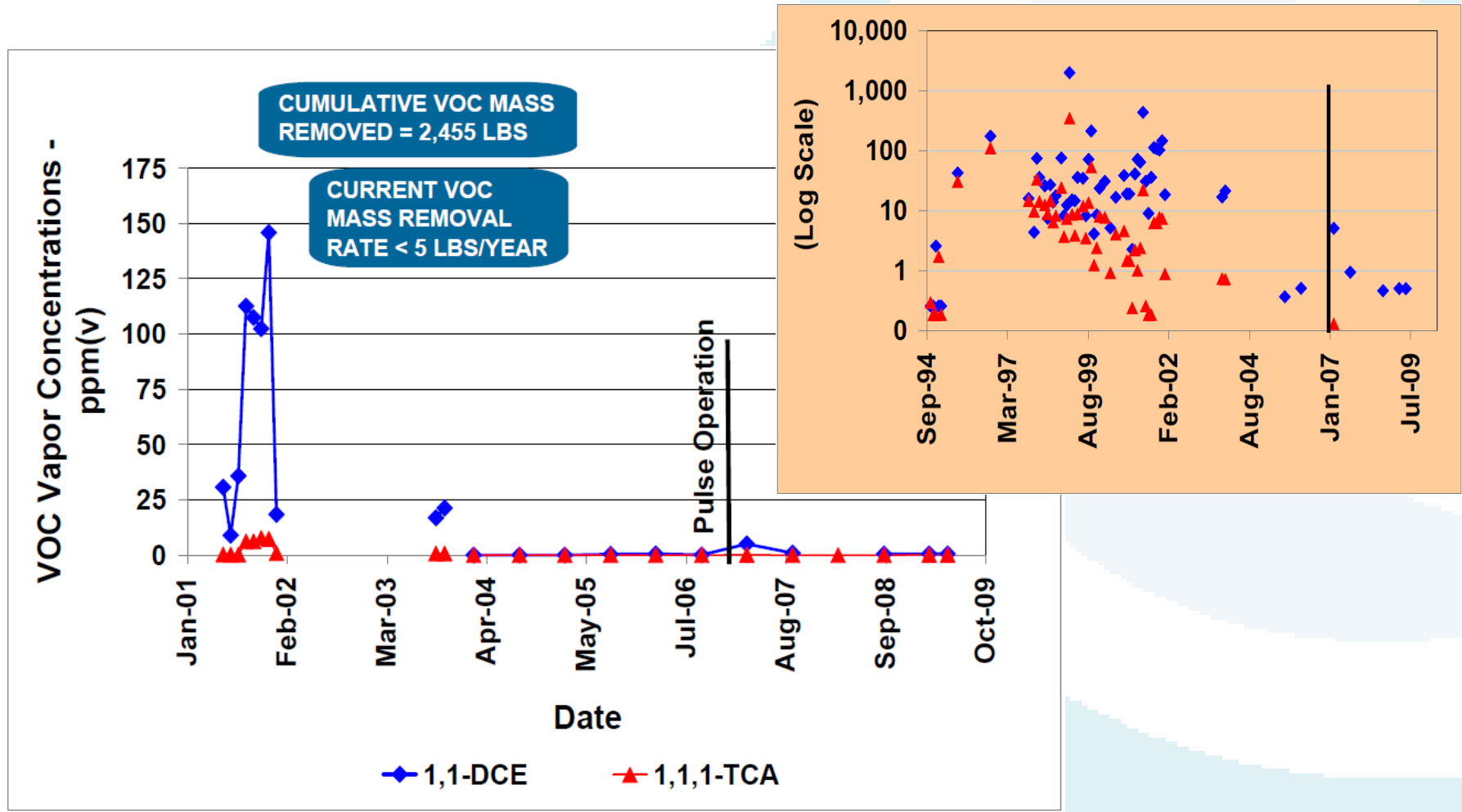
<sup>2</sup> Model output (Groundwater pumping rate at EX-2D = 4 gpm)

Design Safety Factor = 33%

# Pulse Operation Performance Monitoring

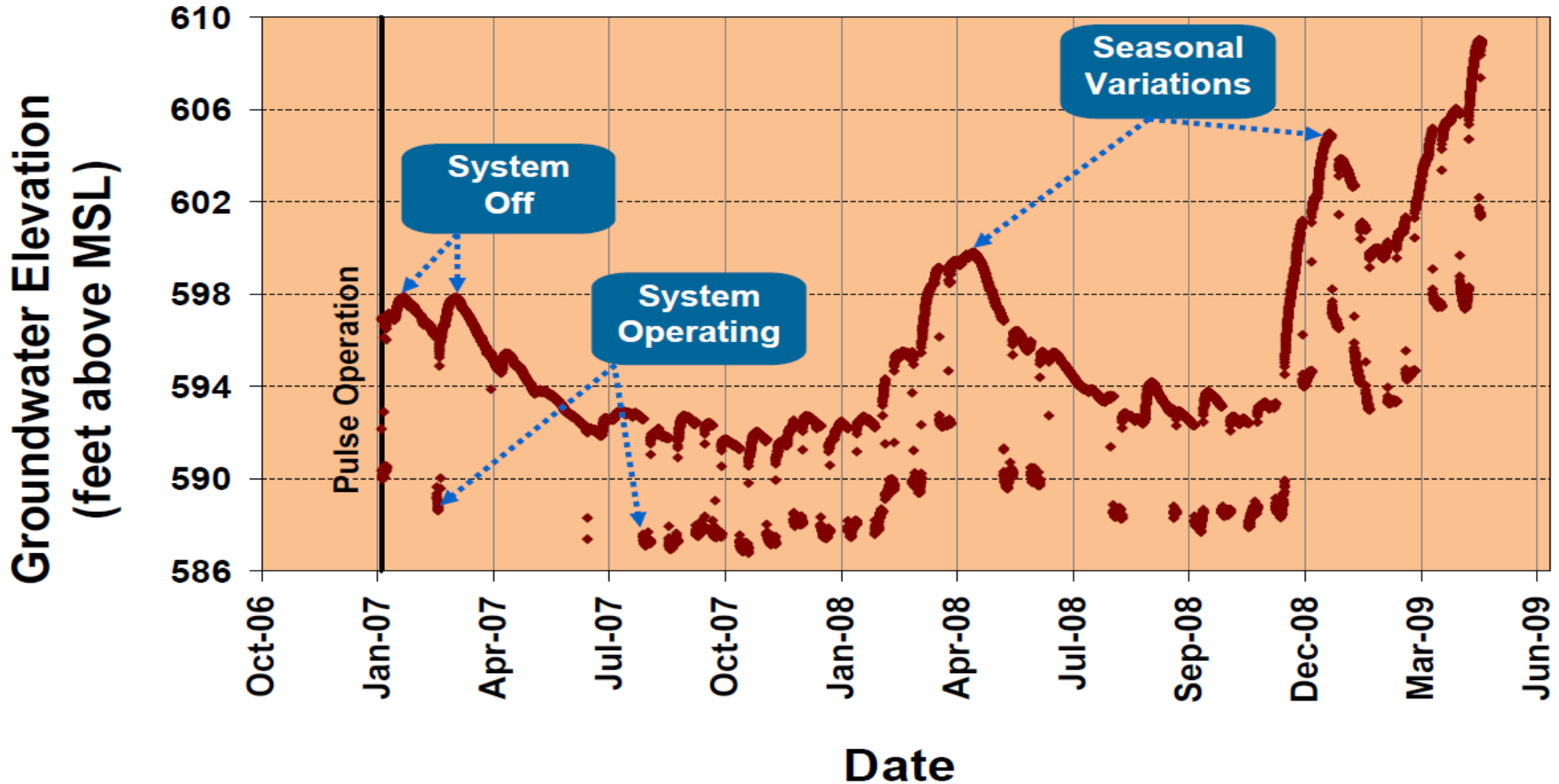
- Pulse Operation: January 2007 – May 2009
  - Pulse period: off time = 13 days, on time = 8 days
  - Fully automated operation controlled remotely via PLC
- Monitoring
  - Quarterly site checks
  - Groundwater elevation monitoring via level logger
  - Semi-annual groundwater monitoring
- Remedial Performance & Lines of Evidence
  - **Mass removal & influent concentrations**
  - **Hydraulic control**
  - **Groundwater concentration trends**

# Mass Removal & Influent Concentrations



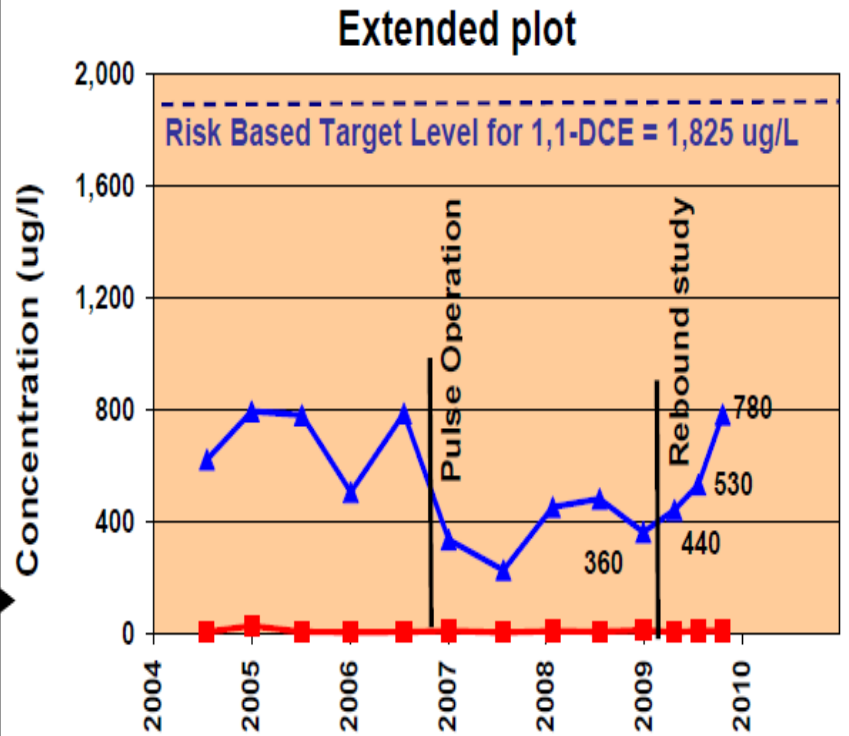
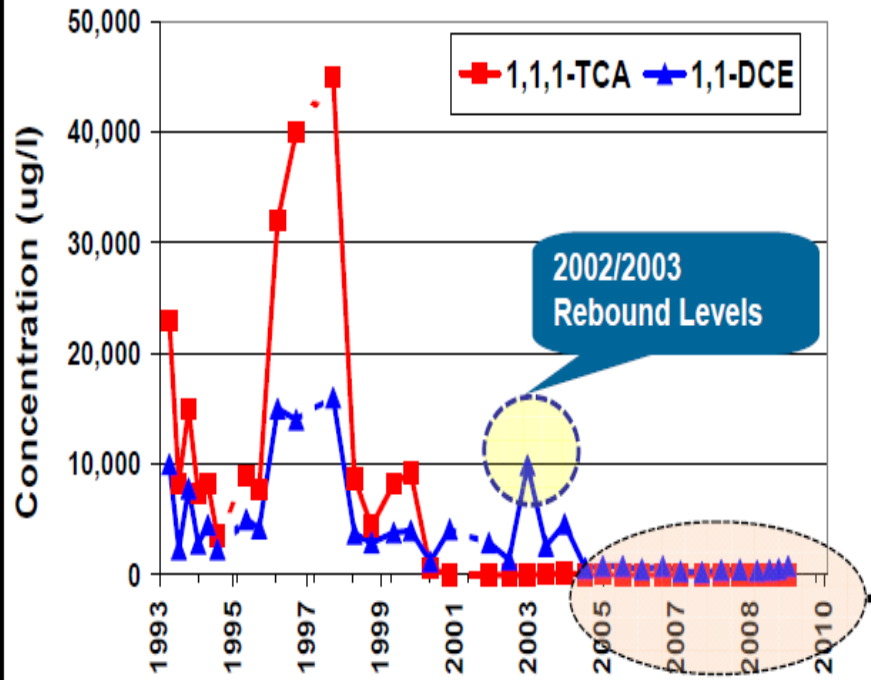
# Hydraulic Control

## Level Logger Data at Monitoring Well U-4D



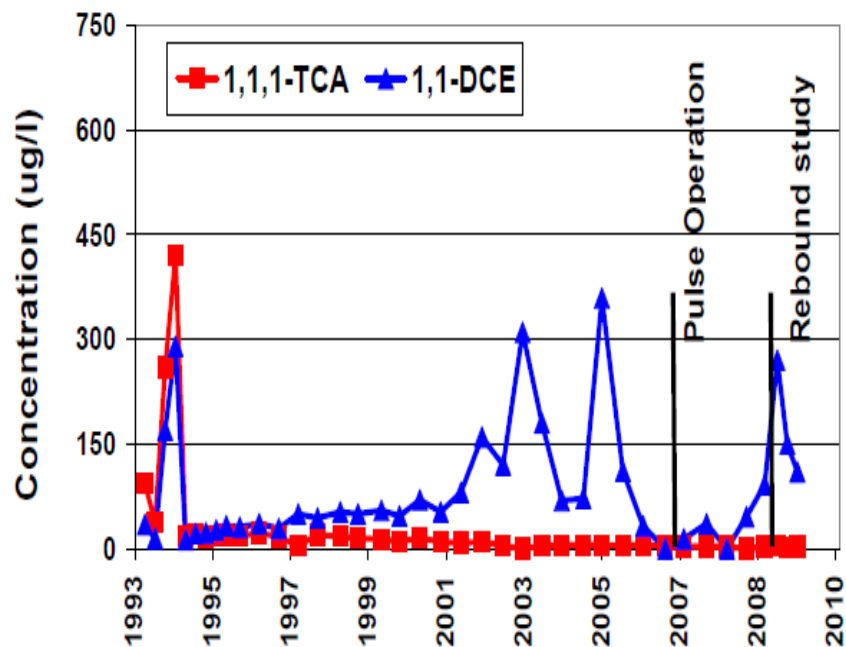
# Groundwater Concentration Trends

## Shallow Source Area Monitoring Well U-4S/P-3S

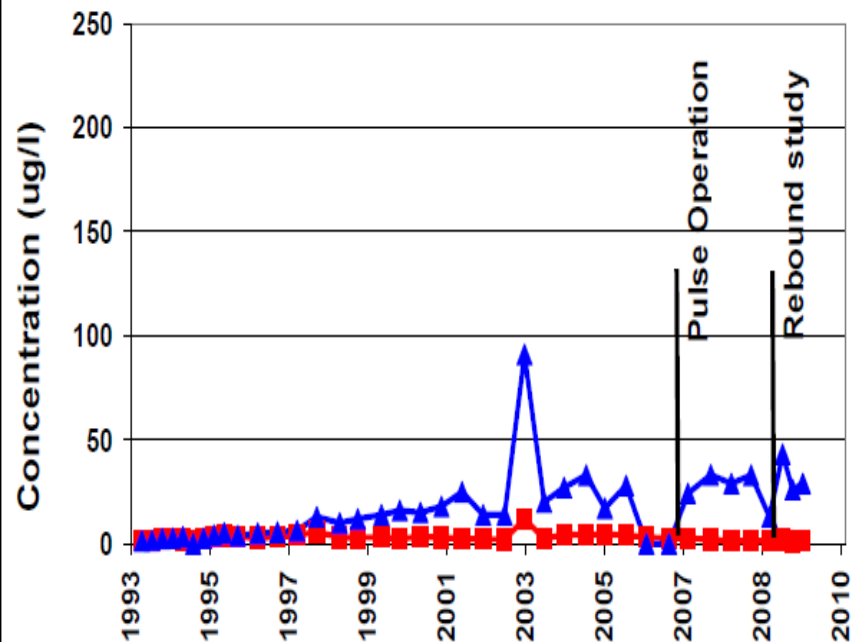


# Groundwater Concentration Trends

## Deep Source Area Monitoring Well U-4D



## Deep Downgradient Monitoring Well U-6D



# Pulse Operation Sustainability Metrics (SRT)

	2006	2007	2008	2009	% REDUCTION	AVOIDANCE AMOUNT
	Contineous Operation	Pulse Operation	Pulse Operation	Pulse Operation + Rebound	(3 Years)	(3 Years)
1. Energy Use: Electricity - KWH	75,273	25,700	25,066	9,399	67%	149,987
1A. CO2 Equivalent - Tons	47	16	16	6		94
2. Groundwater consumption - 1,000's of gallons	1,381	461	460	279		2,762
3. Extracted groundwater discharged to waste - 1,000's of gallons	1,381	461	460	279		2,762
4. Waste generation: Hazardous - Tons	0.04	0.02	0.01	0.01		0.08
5. Direct Air Emissions (lbs of VOCs)	1.5	0.5	0.5	0.3		2.96

Notes:

SRT = Sustainable remediation tool



# Conclusions

- Improved Remedial Efficiency → ~ 50% O&M cost savings
  - More efficient mass removal
  - Effective hydraulic control & plume containment
  - Continued reduction in groundwater concentrations
    - Concentrations well below the proposed Risk Based Target Levels
- Improved Sustainability & net-environmental benefit → ~ 67 % reduction in sustainability metrics
- Current status: System shutdown for groundwater rebound evaluation

# Thank You!

## Questions?

For More Information  
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